Landscape Product Guide VICTORIA





Contents

The National Masonry range



Product Disclaimer

Concrete Blocks, Bricks, Pavers and Retaining Wall products supplied by National Masonry are manufactured using raw materials that inherently vary in nature. Whilst all effort is made to produce uniformity in our range of products, variation in colour, texture, and finish can be present. The dimensional characteristics of all products are nominal and variations in length, height, and width can occur from unit to unit which needs to be taken into consideration when installing these products.

About National Masonry

The National Masonry story began with the acquisition of Boral Masonry's Mackay operation in April 2012 and continues to grow with the acquisition of Boral Masonry's South Queensland and Victorian operation in January 2013. National Masonry retains the heritage of expertise and industry credentials and combine these with the flexibility and innovative foresight of an independent privately owned company. Our customers will benefit from dealing with the same great people, same great products and services, and a new vision for the future.

National Masonry, the new benchmark in Masonry.













Contents

Paving

Catering to every design scheme, National Masonry's Paving collection will give your outdoor area the stylish individual touch it's been waiting for. Whether your project is large or small, National Masonry's range of inspirational, durable, textured paving will create a distinctive design to bring individuality and character to your project. Available in a range of sizes, colours and finishes, the possibilities are endless with National Masonry pavers.

Walling

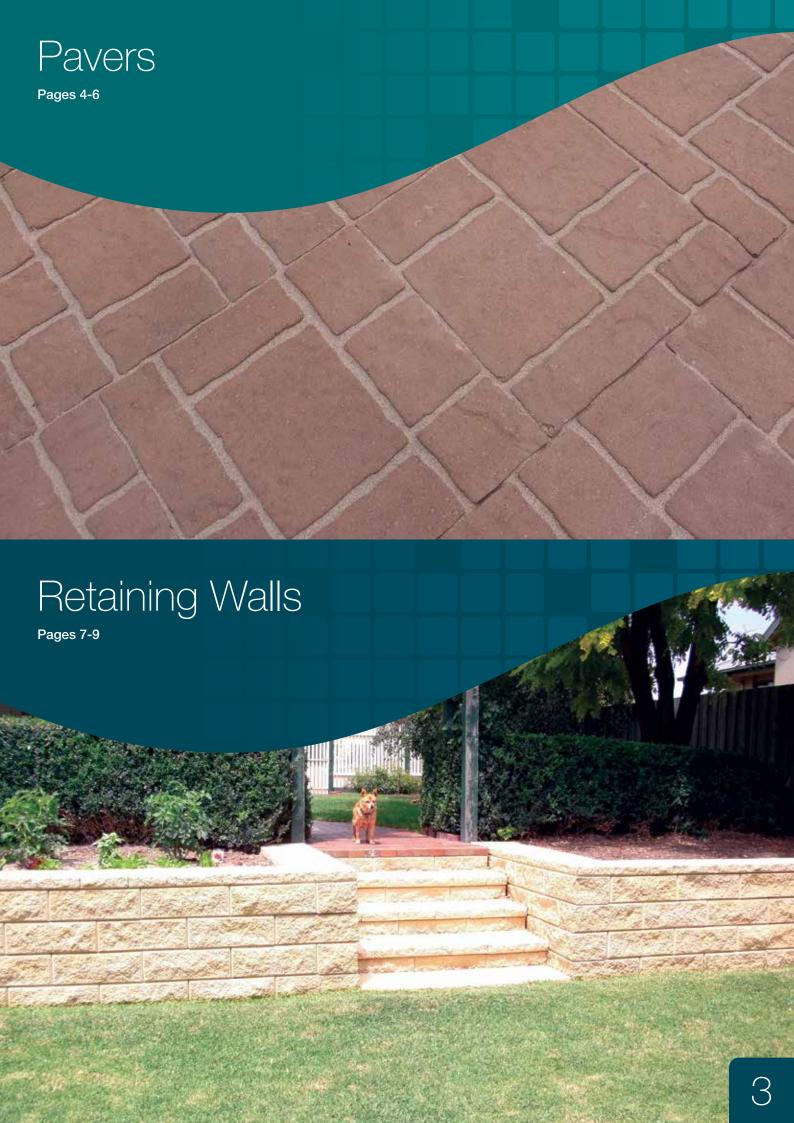
When it comes to walls, National Masonry's range delivers a mix of style, structure and functionality. From beautiful residential walling to commercial products, National Masonry's range of walling products offer a complete solution that can overcome even the most challenging sites. National Masonry's variety of textured surfaces, patterns and colours can give your next project everything from a light airbrush to an extreme makeover.

Overflowing with inspiration and creative ideas, this brochure will take you on a journey through what your outdoor space could look like.

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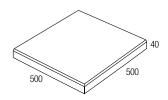
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Sorrento Stone™

NEW

Coastally Inspired, "Sorrento'Stone looks like its sounds - richly textured for less slip resistance resulting in a stunning ground effect that will turn heads.



Standard

4 units per m².

Recommended for:

Pedestrian (paths, patios, courtyards).



*These pavers are not suitable for driveways unless adhered to a suitable concrete slab with an approved adhesive or wet bed method.







Bluestone



Sandstone



Millstone™

Millstone brings a touch of class to any outdoor area with its beautiful natural slate look whilst ensuring installation is both quick and simple

Recommended for:

Pedestrian (paths, patios, courtyards)



Exposure Grade



3 Patterns supplied randomly 6.57 units per m2.



Charcoal



Sandstone (Blended Colour)



Sunburnt (Blended Colour)

Esplanade™

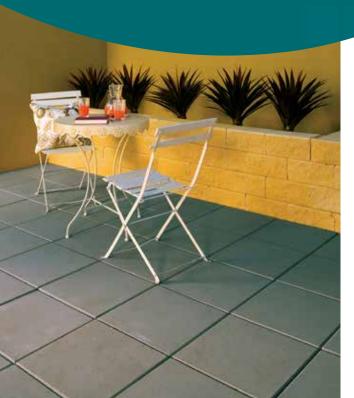
This large, square format paving range features simple, clean lines to enhance everyday living.

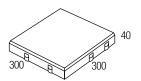






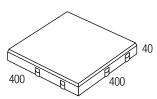
Exposure Grade





300 Standard

11.1 units per m². Charcoal and Sand only.



400 Standard 6.25 units per m²



Charcoal



Ginger





Terracotta Sand

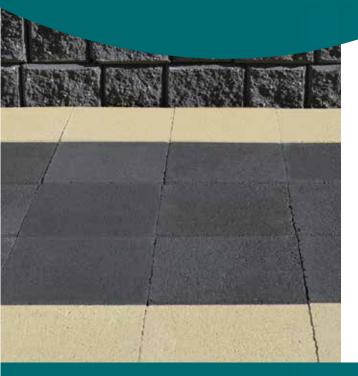


Vanilla

Cocoa

Arenapave & Urbanpave™

Standard small format pavers are a practical, affordable, and versatile choice offering easy installation and maintenance



Arenapave[™] 190/40

Square edge 13.5 units per m²

Note: Clinker Red only available in Arenapave 200x200

Arenapave[™] 200/40

2 bevel

25 units per m²

Urbanpave™ 2 bevel 50 units per m² 390

Pedestrian (paths, patios, courtyards) and Driveways. Urbanpave only suitable for driveways.

Recommended for:



General Purpose





Charcoal

Clinker Red



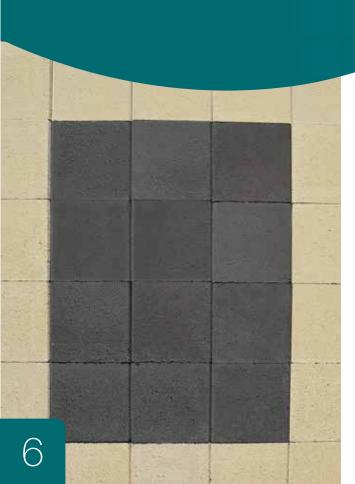
Sahara

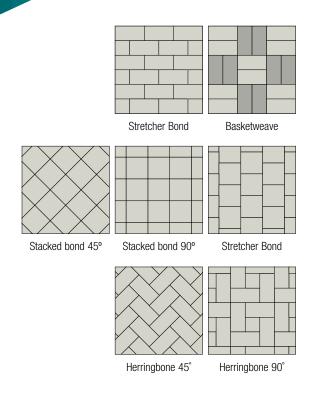
Sandune



Warmstone

Patterns





National Masonry recommends that even pre-sealed pavers be resealed with a quality penetrating sealer following installation.

Borderstone™

This easy to handle interlocking system is small and light. With an adaptable double sided wall and a steep framed splitface, it provides a vertical face for low use walls or garden edging.





Standard unit

50 units per m²



Cap unit

7.14 units per Lmtr

Recommended for:

Max. wall height Straight walls Curved walls

375mm







Charcoal





Sandstone Blend

Linearwall™

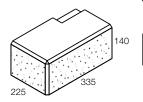
Linearwall™ ticks all the right boxes - it's lightweight, cost-effective and hassle-free



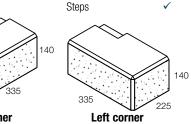


Standard unit

Note: corner units sold as a set of 2. 1 x left corner and 1 x right corner.



Right corner



Straight walls Corner

Recommended for: Max. wall height





Fudge

No loads are to be located within

600mm

Typical cross section

Please note: Backfill should be no higher than the top of the retaining wall.

1.0 metre from behind the top unit Dish drain to direct surface run off 100mm top soil (eg. mulch) 600mm Max. height Backfill to be placed and compacted in block layers 150mm wide layer of drainage material 30mm 100ømm Agricultural pipe Compacted coarse sand or r Firm undisturbe

Nougat

Gardenwall®

A versatile wall with a straight and curved splitface suitable for both straight and curved walls, this is a simple system to install where one block fits all.



Recommended for:

Max. wall height Straight walls Curved walls

1000mm







Standard unit

Hawkesbury Yellow

low Portstone



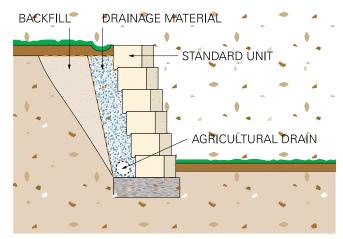


Charcoal

Paperbark

Typical cross section

Please note: Backfill should be no higher than the top of the retaining wall.





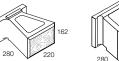
Modernstone™

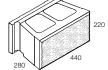
This refined range with a sharp splitface is ideal for creating smart contemporary lines. Practical and easy to install, this highly adaptable range can be used for curves, corners and steps



Recommended for:

Max. wall height 990mm
Straight walls
✓
Curved walls
Corners
✓
Steps





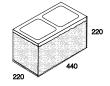


Standard Unit

rd Unit Regal unit

Charcoal



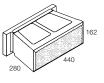




Corner unit

Regal Corner Unit

Hawkesbury Yellow





Grande unit

Portstone

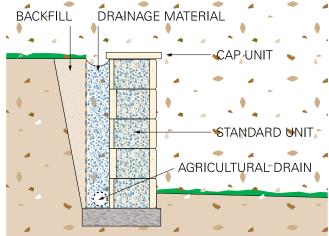


Standard Cap

Note: Moderstone™ Regal is only available in Charcoal and Hawkesbury Yellow

Typical cross section

Please note: Backfill should be no higher than the top of the retaining wall.



Pavers

Туре	Colour selection	Application	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)

Sorrento Stone™

500x500x40	Bluestone,	•				
550	Mist, Sandstone	'll'	55	4	48	18

Millstone™

Esplanade™

300 Standard	Charcoal, Sand (formerly Sahara)	Ť	130	11.1	192	7.7
400 Standard	Charcoal, Cocoa,					
400	Ginger (formerly Nutmeg), Sand (formerly Sahara), Terracotta, Vanilla	Ť	74	6.25	108	13.5

Urbanpave™

200x100x50 (2 bevel)	Charcoal, Sandune,	m \frown	455	F0	750	0.0
100 200	Warmstone, Sahara	.ll. (455	50	750	2.2

Arenapave™

200x200x40 (2 bevel)	Charcoal, Clinker Red, Warmstone, Sahara, Sandune	Ť	285	25	450	3.5
190x390x40 (square edge)	Charcoal, Warmstone, Sahara, Sandune	Ť	137	13.5	216	7.3





Retaining Walls

Туре	Colour selection	Max Wall Height	No per tonne	Units per sq metre	Units per pallet	Weight per unit (kg)	Туре	Colour selection	Max Wall Height	No per tonne	Units per sq metre	Units per pallet
Linearwal	Linearwall [™]							one®				
Standard Unit	Fudge,						Standard Unit	Charcoal,				
100	Nougat,	600mm	99	32.4	160	10.1	162	Hawkesbury Yellow, Portstone		81	28	100
Corner Unit Left or Right	F 1	(4 courses)					Standard Corner Unit	Charcoal.				
	Fudge, Nougat,		45	-	60	22.20		Hawkesbury Yellow, Portstone		51	-	32
222							200 000	FULISIONE	972.6mm 6 units plus			
Gardenwa	all®						Grande Unit	Charcoal,	caps			
Standard Unit	Paperbark, Portstone,	1000mm	71	26.3	120	14.2	100	Hawkesbury Yellow, Portstone		47	14	40
125	Charcoal, Hawkesbury Yellow	(8 courses)		20.0	.20		Split Face Cap	Charcoal.			4.44	
Bordersto	one™						250	Hawkesbury Yellow, Portstone		88	(per lineal metre)	120
Standard Unit	Charcoal,						Regal Unit					
120	Hawkesbury Yellow, Sandstone Blend	375mm 2 units plus	200	50	245	5	200	Charcoal, Hawkesbury Yellow	1000mm	33	10.3	32
Standard Cap	Charcoal,	cap		7.14			Regal Corner Unit		6 units plus caps			
120 140	Hawkesbury Yellow, Sandstone Blend		-	(per lineal metre)	245	5	-	Charcoal, Hawkesbury Yellow		33	-	32



11

Weight per unit (kg)

12.4

19.6

21.2

11.3

30

30

How to choose pavers



General Tips

Tip 1

Select pavers that match internal floor coverings to ensure the transition from indoor out is subtle and blends with your decorating style.

Tip 2

Combining large and small format pavers can add textural qualities for a more distinctive space.

Tip 3

Paving joint mortar saves time, effort and water and is ideal for applying a permanent, rigid joint more than 5mm wide and a minimum 25mm deep on all types of paving.

Tip 4

When paving a small space keep the design simple and use a neutral coloured, large format paver to create a sense of space.

Tip 5

National Masonry recommends that concrete pavers be sealed with a quality penetrating sealer following installation.

Step '

Gather ideas on the look you want to achieve. Ask National Masonry or one of their agents for further assistance and advice.

Step 2

Find the paver that is recommended for your particular need.

Step 3

Measure your area to be paved to determine quantity of pavers required. This area is simply calculated by length (m) x width (m) = area (m^2) for basic square or rectangular spaces (m= metres).



 $1m \times 2m = 2m^2$

For odd shapes, break your area into sections.



1) $5m \times 3m = 15m^2$ 2) $4m \times 2m = 8m^2$

 $\frac{3) \text{ 3m x 4m}}{\text{Total}} = \frac{12\text{m}^2}{35\text{m}^2}$

For triangular areas:

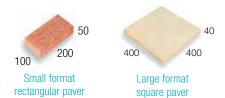


 $1/2 \text{ x base (m) x height (m)} = \text{area (m}^2\text{)}$ e.g. $1/2 \text{ x 4m x 3m} = 6\text{m}^2$

(Allow up to 10% extra pavers for wastage such as cuts and breakages.)

Step 4

Select the paver size you prefer. Large format pavers are larger than or equal to 300mm (length) x 300mm (width) and small format pavers are less than 300mm x 300mm.



Your choice will depend on the look you wish to achieve as per Step 1.

Step 5

Select a colour that complements your area, home and surroundings.



Step 6

Choose to D.I.Y. or hire a professional contractor. Refer to page 13 for a basic guide to laying pavers.

This is general information and should be viewed as a guide only National Masonry urges you to ensure that you obtain appropriate professional advice tailored to your circumstances before commencing paving projects.

Basic guide to laying pavers

Find detailed information and download more guides at our website - www.nationalmasonry.com.au



Prepare the site

Excavate the area to be paved to allow for the base layer (generally 100 -150mm thick of stabilised crushed rock), bedding Sand (generally 30mm thick coarse washed river Sand) and the paver thickness. Establish falls and level using a spirit level on the screed board. Spread the stabilised crushed rock to an even thickness and compact using a mechanical plate compactor.



Add the bedding Sand

Place screed rails on stabilised crushed rock and spread bedding Sand roughly between and over the rails - keep the rails. The easiest way to screed Sand is to use two guides (screed rails) and a screeding board (e.g. a flat piece of timber). Establish bedding tracks with the screeding board.



Level the surface

Bed the screed rails into the bedding Sand. Drag the screeding board in a sawing motion from side to side across the rails to create a firm, flat laying surface. Remove the rails, fill in the voids with bedding Sand and trowel smooth.



Set the lines

Sand filled joints: Pavers 50mm thick or greater surface to be plate compacted. Always remember to use a rubber mat or carpet beneath the plate compactor to prevent damage to the pavers. b) Pavers 40mm thick or less - surface to be hand compacted

with a rubber mallet.

Set string lines at right angles to establish paving lines. These will help keep the joints straight for that truly professional



Begin the laving

Start laying along the longest straight edge of the designated area and lav whole pavers first. Leave 3-5mm between pavers to allow for jointing Sand (unless the pavers have nibs).



Cut pavers

Cut and position part-pavers if the iob requires them. Edge restraints prevent the pavers from moving.



Fill the joints

Sweep jointing Sand over the finished dry paving, ensuring that all joints are full.

* For Heavy Applications of paving such as crossings or driveways please refer to cmaa.com.au/paving for futher information.

Caring for your pavers - prevention is better than cure

- Sweep regularly with a stiff bristled broom to keep pavers free from debris.
- For maximum protection we suggest pavers are sealed after installation with a penetrating sealer. Please check with a reputable sealing company for advice.
- Seal pavers with a penetrating sealer before grouting to avoid grout smears.
- Re-seal pavers as required paying extra attention to heavy wear areas and salt-water locations
- During construction, cover the payed areas to protect against damage.
- Protect your pavers against possible staining from mortar, oxides, cement and rust.
- Do not use acid to clean pavers.
- Do not use high pressure cleaning apparatus to clean pavers.
- In all cases, attempt to clean a stain before it hardens or dries.

If a stain occurs, follow some simple steps:

- Assess type of stain carefully before taking action (incorrect assessment of stain can cause the stain to be more difficult to remove).
- If stain cannot be accurately assessed, conduct a trial process on a small portion of stained area to determine most appropriate action.
- Do not use acid to remove stains under any circumstances. Refer to the guide beside for some stain removal solutions.



Sealing

National Masonry recommends that all pavers should be sealed with a quality penetrating sealer following installation. Please check with a qualified trades person for advice on this process. National Masonry does not accept liability for stained or

** For Millstone pavers, National Masonry recommend a semi-penetrating sealing to aid gap sand adhesion.

This is general information and should be viewed as a guide only. National Masonry recommends you obtain professional building advice on your specific paving project.

PROBLEM	SUGGESTED CLEANING METHOD
Efflorescence* (White powdery deposit)	Use Environex Anti-EFF or equivalent as per manufactures recommendation.
Leaves, bark, algae, food and wine stains	Use 10 part water to 1 part bleach, then hose [^] down.
Chewing gum	Freeze with dry ice and remove with a spatula.
Ivy suckers	Apply a heat gun to the suckers until they go hard. Allow them to cool and dry, then scrub them off with a stiff bristled broom.

- Efflorescence occurs naturally in cement based products.
- Subject to water restrictions in your area

How to choose a wall



General Tips

Tip 1

Save time and effort by selecting a DIY retaining wall system with manufactured corner units and a smooth top – no need for capping – such as Linearwall $^{\text{\tiny M}}$.

Tip 2

To create an outdoor room environment, use low-level retaining walls to build structure around paving – and it doubles as extra seating.

Tip 3

When creating a new space with retaining walls and paving, use contrasting colours and textures to give your home a stylish edge.



Page number	7	7	8	9	9	9
Product name Typical Applications	Borderstone"	Linearwall™	Gardenwall®	Modernstone"	Modernstone Grande [™]	Modernstone Regal ^{ra}
Max. wall height (mm)*	375	600	1000	972	972	1000
		•				1000
Straight walls	•	•	✓	✓	-	✓
Curved walls	✓	×	✓	✓	✓	✓
Corners	×	✓	×	✓	✓	✓
Straight Face	•	•		•	•	•
Curved Face						
Block face size	small	medium	medium	medium	large	large

Step '

Gather ideas on the look you want to achieve. Look through this brochure and our website - www.nationalmasonry.com.au.

Step 2

Use the table above to determine which retaining wall is most suitable for your particular application.

- 1. Determine the height you want to achieve.
- 2. Determine which design you want
 - do you want curves, corners or a straight wall?

Step 3

Select a colour that complements your area, home and surroundings such as other homes in your street.

Step 4

Choose to D.I Y or hire a contractor. Contact National Masonry or your local agent for Professionals in your local area.

‡ Please consult with regulating council for local design requirements prior to the construction of any retaining wall. Councils in general require that retaining walls be designed and certified by a suitably qualified engineer where the wall is over 1000mm in height and/or where there is a surcharge loading, such as a driveway, house or other structure near the wall.

This is general information and should be viewed as a guide only National Masonry recommends you obtain professional building and engineering advice on your specific retaining wall project.

* Maximum wall heights in good soils (gravels, sandy gravels, crushed sandstone).

Basic guide to wall building

Find detailed information and download more guides at our website - www.nationalmasonry.com.au



Locate your wall

Mark out the ground where your wall will be located (either by marking with stakes and a string line or by marking a line on the ground with spray paint). Excavate trench then compact roadbase into trench to form a levelling pad.



Prepare the site

Place blocks side by side on the levelling pad using a string line along the back of the units for alignment. Level each unit side to side and front to back using your spirit level. Spend time making sure the first course of units is level, otherwise all ensuing courses and ultimately the entire wall will not be level.



Backfill and compact

Install an agricultural drain 150mm diameter behind your first course and surround with gravel (12-20mm sized gravel, e.g. blue metal). Shovel and compact your backfill (existing site soil) behind the drainage material. (Backfill consisting of heavy clays or organic soils is not recommended due to water holding properties).



Additional courses

Sweep the top of the previous course clean. Place the next course of units in a running bond pattern (i.e. with the vertical joints from the first course units halfway across the second course units). Pull each unit forward until it locks with the nib on the unit below. Place the drainage material behind the second course of units. Stack units, placing drainage material and compact backfill for each block height layer until your wall is complete.



Fixing capping units

Place capping units, if required, on the top course. It is recommended that caps be secured using a construction adhesive such as liquid nails[®]. Some capping may require the removal of nibs from the top course of blocks.



National Masonry product	Maximum wall height
Borderstone™	375mm
Linearwall™	600mm
Modernstone™	990mm
Modernstone [™] Regal	1000mm
Gardenwall®	1000mm

This is general information and should be viewed as a guide only. National Masonry recommends you obtain professional building and engineering advice on your specific retaining wall project.

Maximum wall heights in good soils (gravels, sandy gravels, crushed sandstone).

Note: Please consult with regulating council for local design requirements prior to the construction of any retaining wall. Councils in general require that retaining walls be designed and certified by a suitably qualified engineer where the wall is over 1000mm in height and/or where there is a surcharge loading, such as a driveway, house or other structure near the wall.



To find your closest National Masonry stockist, to receive brochures or to learn more about our products, call 03 9361 6400 for prompt attention.

Enquiries also welcome at melbourne.sales@nationalmasonry.com.au

Visit our website at www.nationalmasonry.com.au

Colour variations occur from batch to batch. Colours shown are indicative only and should not be used for final selection. Products ordered should be chosen from actual samples current at the time of order and are subject to availability. Photographs in this brochure are only representative of National Masonry products and the appearance and effect that may be achieved by their use. Samples, brochures and displays should be viewed as a guide only. Customers should ensure all delivered products are acceptable, and any concerns about products are made prior to laying. All prices are subject to availability and can be withdrawn or varied without notice.

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